

## QUALITY CONTROL CHART

**CUSTOMER** Württembergische Spiralsiebfabrik GmbH  
**POLYMER** PEEK  
**PRODUCT** 0.60 / P115S  
**COLOUR** NATURAL  
**SPOOL** DIN 335  
**LOT NR.** A260314

PROPERTIES	TEST METHOD	UNIT	AVERAGE VALUE	AVERAGE DEVIATION
DIAMETER		MM	0,60	
TITLE	DIN EN 1392	DTEX	3723	1,10
BREAKING STRENGTH	DIN EN ISO 2062	N	140	2,28
TENACITY AT BREAK	DIN EN ISO 2062	CN/TEX	37,6	
ELONGATION AT BREAK	DIN EN ISO 2062	%	19,9	1,51
HOT AIR SHRINKAGE TESTRITE 180°C - 2 min - gr.37		%	10,5	± 1
HOT AIR SHRINKAGE TESTRITE 200°C - 2 min - gr.37		%	15	± 1

Date  
28/03/2014

Production

Quality Control